Material Safety Data Sheet

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This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Nextel(TM) 610 with Organic Sizing
MANUFACTURER: 3M
DIVISION: SMD - Energy Markets - Filtration
ADDRESS: 3M Center
St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 11/27/2007
Supercedes Date: 11/19/2007
Document Group: 18-3522-2

Product Use:
   Intended Use: Reinforcement Fiber
   Specific Use: Reinforcement Fiber

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
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<td>&gt; 95</td>
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<tr>
<td>ORGANIC SIZING</td>
<td>Trade Secret</td>
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</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Textile grade (greater than 7um in diameter), shiny, off-white thread, yarn of fabric.
General Physical Form: Solid
Immediate health, physical, and environmental hazards: This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential
health and safety hazards.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Skin Contact:
Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Inhalation:
No health effects are expected.

Ingestion:
Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Target Organ Effects:
Due to their large size (7-13 microns in diameter), Nextel(TM) Ceramic Fibers are considered non-respirable and, therefore, are not carcinogenic. Fibers are defined as respirable by WHO convention if the length is larger than 5 microns and the diameter is less than 3 microns with a length to diameter ratio greater than 3:1.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Inhalation: No need for first aid is anticipated.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
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<th>Property</th>
<th>Value</th>
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<tbody>
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<td>Autoignition temperature</td>
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<tr>
<td>Flash Point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - LEL</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits - UEL</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA
Material will not burn. Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).
5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures:  Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards:  Not applicable.  No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:  Not applicable.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.  Avoid skin contact with hot material.

7.2 STORAGE
Store under normal warehouse conditions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Not applicable.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact.
The following eye protection(s) are recommended:   Safety Glasses with side shields.

8.2.2 Skin Protection
Avoid skin contact with hot material.  Wear appropriate gloves, such as Nomex, when handling this material to prevent thermal burns.

8.2.3 Respiratory Protection
Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing
Not applicable.

8.3 EXPOSURE GUIDELINES
None Established
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade: Textile grade (greater than 7um in diameter), shiny, off-white thread, yarn of fabric.

General Physical Form: Solid

Autoignition temperature Not Applicable

Flash Point Not Applicable

Flammable Limits - LEL Not Applicable

Flammable Limits - UEL Not Applicable

Boiling point Not Applicable

Density 3.94 [Ref Std: WATER=1]

Vapor Density Negligible

Vapor Pressure Negligible

Specific Gravity 3.94 g/cm³

pH Not Applicable

Melting point No Data Available

Solubility in Water Nil

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

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<th>Condition</th>
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<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
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</table>

Hazardous Decomposition: Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION
ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. Dispose of waste product in a sanitary landfill. As a disposal alternative, incinerate in an industrial or commercial facility in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

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Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.
SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No
- Immediate Hazard - No
- Delayed Hazard - No

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
- Health: 0
- Flammability: 0
- Reactivity: 0
- Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
- Health: 0
- Flammability: 0
- Reactivity: 0
- Protection: A

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).
Revision Changes:
Section 14: ID Number(s) and/or UPC(s) Template 1 was modified.

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